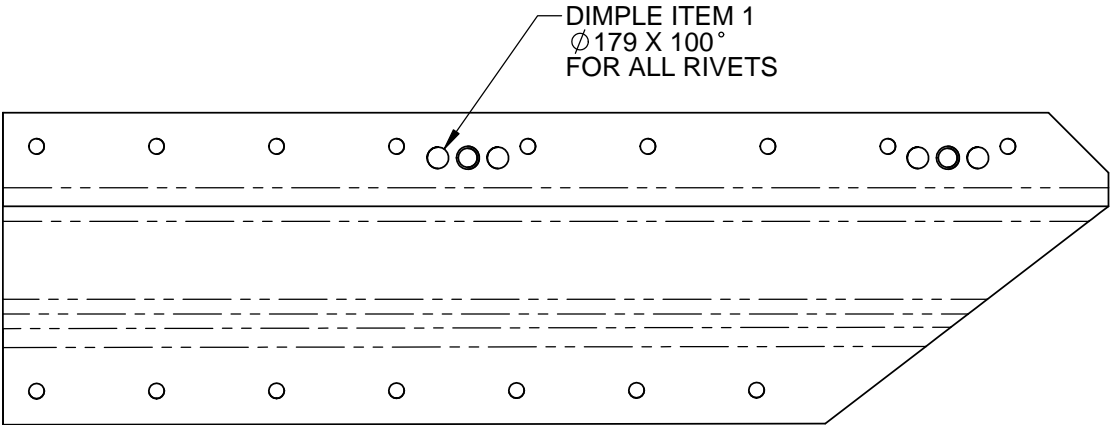
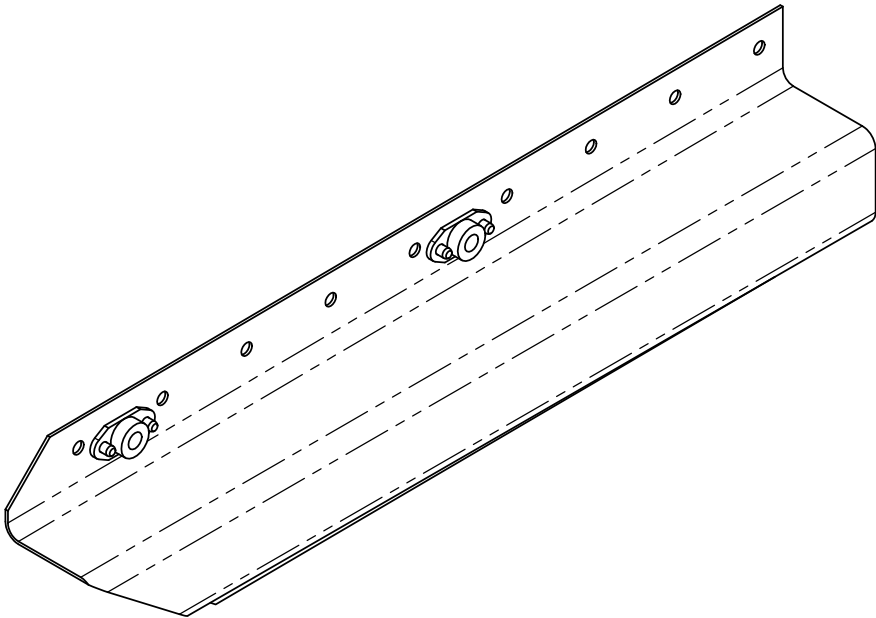


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4497-041	UPPER DOOR CHANNEL ASSY
1	4	MS20426AD3-3	RIVET, CSK
2	2	MS21069L3	ANCHOR NUT
3	1	D4497-1	UPPER DOOR CHANNEL

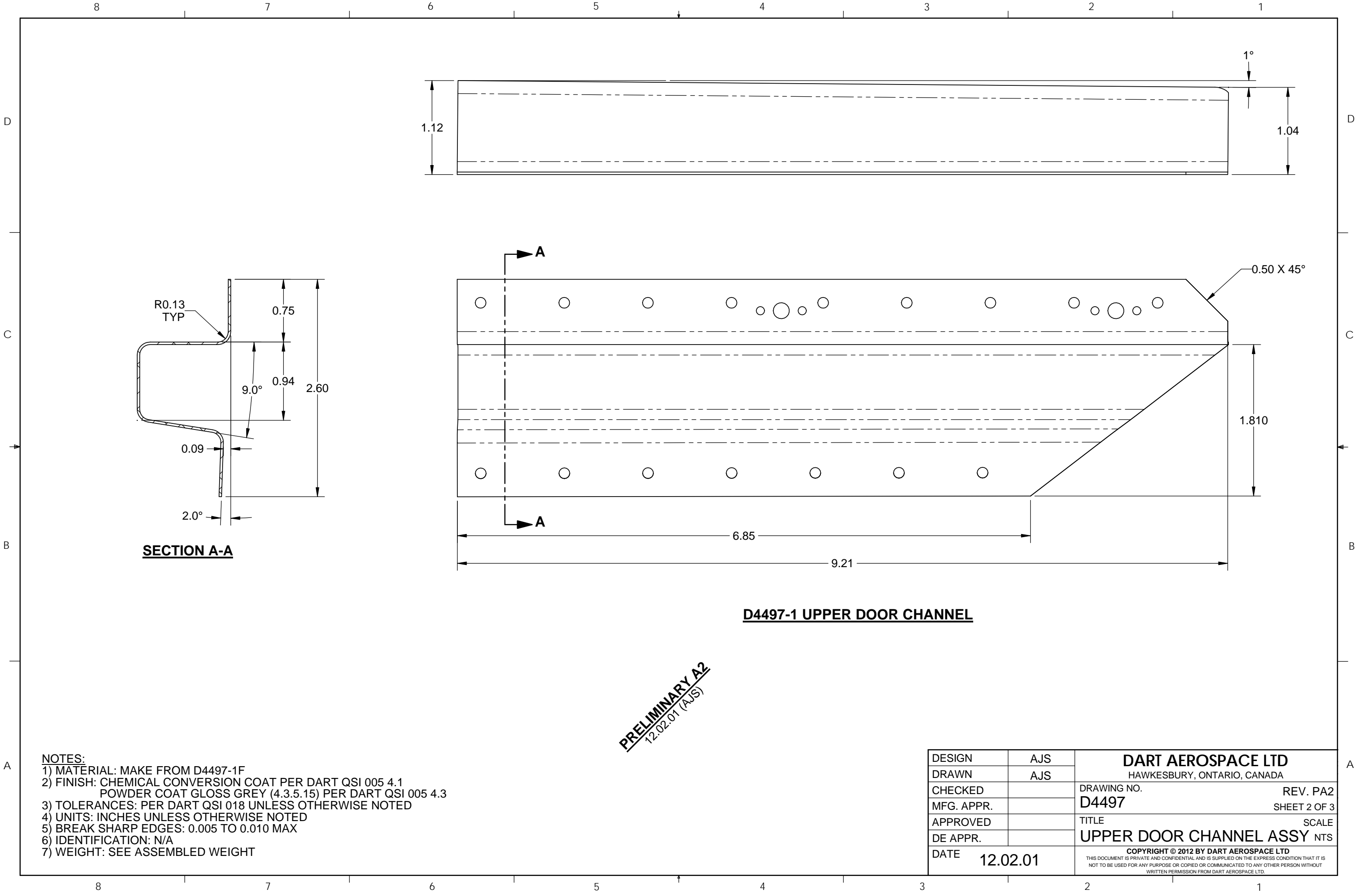


D4497-041 UPPER DOOR CHANNEL ASSY

PRELIMINARY A2
12.02.01 (AJS)

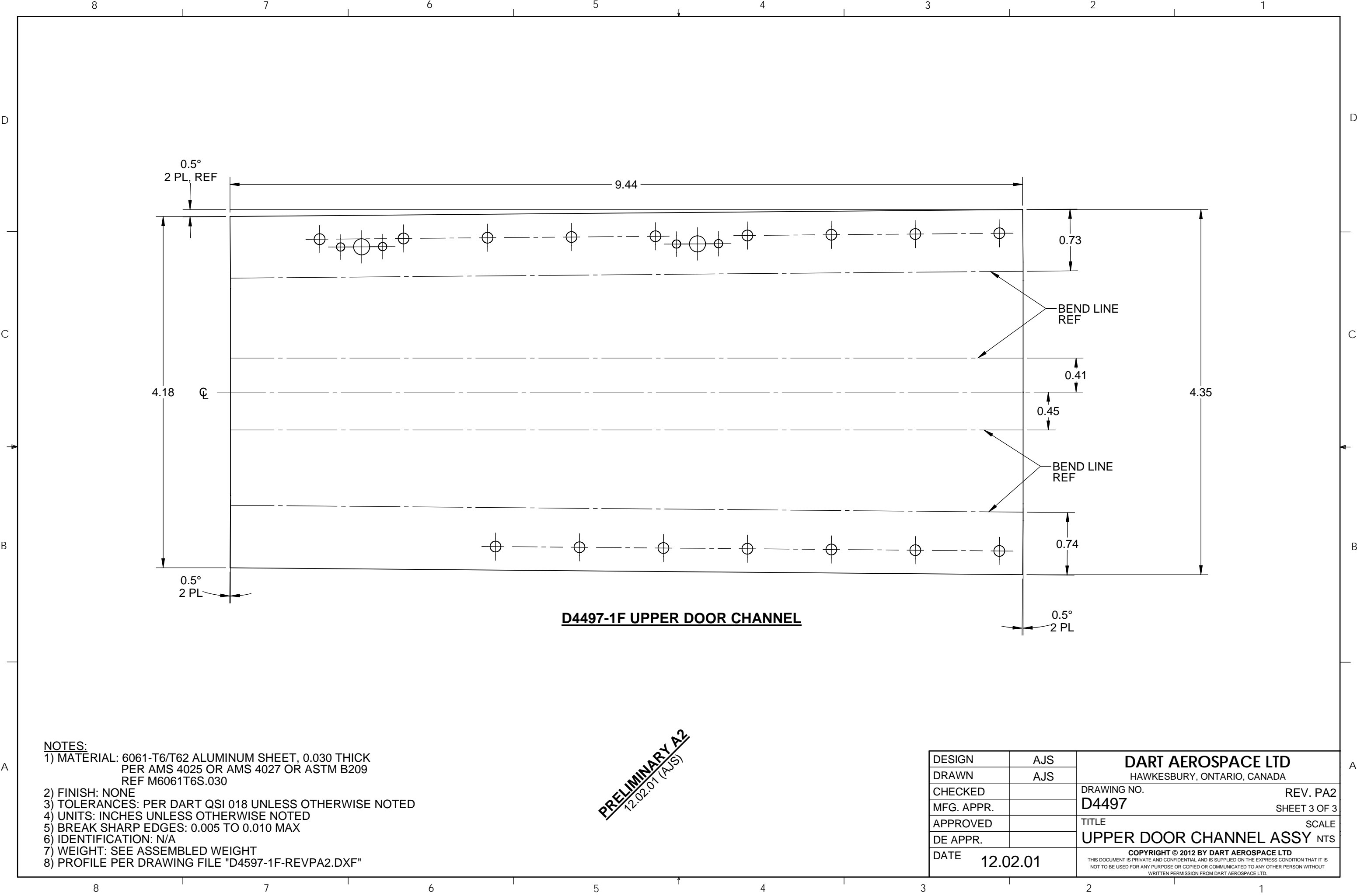
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4497-041" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.11 lbs

PA2	GENERAL REVISION	AJS	12.02.01
PA1	PRELIMINARY	AJS	11.12.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4497	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY NTS	
DATE	12.02.01	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:
1) MATERIAL: MAKE FROM D4497-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: SEE ASSEMBLED WEIGHT

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4497	REV. PA2
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY NTS	
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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.030 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.030
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHT
- 8) PROFILE PER DRAWING FILE "D4597-1F-REVPA2.DXF"

PRELIMINARY A2
12.02.01 (AJS)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. PA2
MFG. APPR.		D4497 SHEET 3 OF 3
APPROVED		TITLE SCALE
DE APPR.		UPPER DOOR CHANNEL ASSY NTS
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